

# Safety data sheet

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BASF 3D Printing Safety data sheet according to the United Nations' Globally Harmonized System (UN GHS)

Date / Revised: 19.06.2024

Version: 1.1

Product: **Ultrafuse® Pellets rPETG Black**

(ID no. 1150461/SDS\_GEN\_00/EN)

Date of print 19.06.2024

## 1. Identification

### Product identifier

## **Ultrafuse® Pellets rPETG Black**

Recommended use: 3D Printing

### Details of the supplier of the safety data sheet

Company:  
BASF 3D Printing Solutions B.V.  
Eerste Bokslotweg 17  
7821 AT Emmen, Netherlands

Contact address:  
BASF SE  
67056 Ludwigshafen  
GERMANY

Telephone: +49 621 60-0  
E-mail address: global.info@basf.com

### Emergency telephone number

International emergency number:  
Telephone: +49 180 2273-112

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## 2. Hazards Identification

### Classification of the substance or mixture

According to UN GHS criteria

No need for classification according to GHS criteria for this product.

## Label elements

### Globally Harmonized System (GHS)

The product does not require a hazard warning label in accordance with GHS criteria.

## Other hazards

### According to UN GHS criteria

The product may cause burns, if handled in the melted state.

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## 3. Composition/Information on Ingredients

### Substances

Not applicable

### Mixtures

#### Chemical nature

Preparation based on: Polymer, additives

#### Hazardous ingredients (GHS)

According to UN GHS criteria

No particular hazards known.

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## 4. First-Aid Measures

### Description of first aid measures

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. If symptoms persist, seek medical advice.

On skin contact:

Wash thoroughly with soap and water. If irritation develops, seek medical attention. Burns caused by molten material require hospital treatment.

On contact with eyes:

Wash affected eyes for at least 15 minutes under running water with eyelids held open. If irritation develops, seek medical attention.

On ingestion:

Rinse mouth immediately with water. Immediate medical attention required.

### **Most important symptoms and effects, both acute and delayed**

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

### **Indication of any immediate medical attention and special treatment needed**

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

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## **5. Fire-Fighting Measures**

### **Extinguishing media**

Suitable extinguishing media:  
water spray, foam, dry powder, carbon dioxide

### **Special hazards arising from the substance or mixture**

carbon oxides  
The substances/groups of substances mentioned can be released in case of fire.

### **Advice for fire-fighters**

Special protective equipment:  
Wear a self-contained breathing apparatus.

Further information:  
Dust can form an explosive mixture with air. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

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## **6. Accidental Release Measures**

Avoid dispersal of dust in the air (e.g. by clearing dusty surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

### **Personal precautions, protective equipment and emergency procedures**

No special precautions necessary.

### **Environmental precautions**

Discharge into the environment must be avoided.

### **Methods and material for containment and cleaning up**

For small amounts: Sweep/shovel up.

For large amounts: Sweep/shovel up.

Dispose of absorbed material in accordance with regulations. Avoid raising dust.

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## 7. Handling and Storage

### Precautions for safe handling

Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:

The product is not an oxidizer, not self-combustible and not explosive. Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

### Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Avoid deposition of dust. Avoid extreme heat.

Storage stability:

Protect against moisture.

### Specific end use(s)

For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

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## 8. Exposure Controls/Personal Protection

### Control parameters

Components with occupational exposure limits

1333-86-4: Carbon black

25038-59-9: Polyethyleneterephthalate (PET)

### Exposure controls

Personal protective equipment

Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:

Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

**Body protection:**

Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

**General safety and hygiene measures**

Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift. When using, do not eat, drink or smoke.

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## 9. Physical and Chemical Properties

### 9.1. Information on basic physical and chemical properties

|   |   |
|---|---|
| State of matter:                                    | solid   |
| Form:   | pellets   |
| Colour:   | black   |
| Odour:  | odourless   |
| Odour threshold:                                    | not applicable, odour not perceivable   |
| softening point:                                    | > 100 °C  |
| Boiling point:                                      | not applicable  |
| Flammability:                                       | May form flammable dust-air mixture.  |
| Lower explosion limit:                              | For solids not relevant for classification and labelling.   |
| Upper explosion limit:                              | For solids not relevant for classification and labelling.   |
| Flash point:  | not applicable, the product is a solid  |
| Auto-ignition temperature:                          | not applicable  |
| Thermal decomposition:                              | No decomposition if stored and handled as prescribed/indicated.<br>Prolonged thermal loading can result in products of degradation being given off. |
| pH value:   | not applicable, substance/mixture is non-soluble (in water)   |
| Viscosity, kinematic:                               | not applicable, the product is a solid  |
| Solubility in water:                                | insoluble   |
| Partitioning coefficient n-octanol/water (log Kow): | not applicable for mixtures   |
| Vapour pressure:                                    | not determined  |
| Relative density:                                   | > 1   |
| Density:  | not applicable  |
| Relative vapour density (air):                      | The product is a non-volatile solid.  |

## 9.2. Other information

### Information with regard to physical hazard classes

#### Explosives

Explosion hazard: not explosive

#### Oxidizing properties

Fire promoting properties: not fire-propagating

#### Self-heating substances and mixtures

Self heating ability: It is not a substance capable of spontaneous heating.

#### Corrosion to metals

No corrosive effect on metal.

### Other safety characteristics

Evaporation rate:

The product is a non-volatile solid.

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## 10. Stability and Reactivity

### Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals: No corrosive effect on metal.

### Chemical stability

The product is stable if stored and handled as prescribed/indicated.

### Possibility of hazardous reactions

No hazardous reactions when stored and handled according to instructions.

### Conditions to avoid

Temperature: > 300 °C

Prolonged exposure to elevated temperatures may result in exothermic decomposition accompanied by a pressure build-up in sealed containers. Avoid all sources of ignition: heat, sparks, open flame.

### Incompatible materials

Substances to avoid:

oxidizing agents

### Hazardous decomposition products

Hazardous decomposition products:

Prolonged thermal loading can result in products of degradation being given off., monomers, gases/vapours, oxides, hydrocarbons, cyclic low molecular weight oligomers

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## 11. Toxicological Information

### Information on toxicological effects

#### Acute toxicity

Assessment of acute toxicity:

Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation. Virtually nontoxic after a single skin contact. Contact with molten product may cause thermal burns.

Experimental/calculated data:

(oral):No applicable information available.

(by inhalation):The inhalation of dusts represents a potential acute hazard.

(dermal):No applicable information available.

#### Irritation

Assessment of irritating effects:

Not irritating to eyes and skin. May cause mechanical irritation.

Experimental/calculated data:

Skin corrosion/irritation: May cause mechanical irritation.

Serious eye damage/irritation: May cause mechanical irritation.

#### Respiratory/Skin sensitization

Assessment of sensitization:

Based on available data, the classification criteria are not met.

#### Germ cell mutagenicity

Assessment of mutagenicity:

Based on available data, the classification criteria are not met.

#### Carcinogenicity

Assessment of carcinogenicity:

Based on available data, the classification criteria are not met.

#### Reproductive toxicity

Assessment of reproduction toxicity:

Based on available data, the classification criteria are not met.

#### Developmental toxicity

Assessment of teratogenicity:

Based on available data, the classification criteria are not met.

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#### Specific target organ toxicity (single exposure)

Assessment of STOT single:

Based on available data, the classification criteria are not met.

#### Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Based on available data, the classification criteria are not met.

#### Aspiration hazard

not applicable

#### Other relevant toxicity information

The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

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## 12. Ecological Information

### **Toxicity**

Assessment of aquatic toxicity:

Based on available data, the classification criteria are not met. At the present state of knowledge, no negative ecological effects are expected.

### **Persistence and degradability**

Assessment biodegradation and elimination (H<sub>2</sub>O):

Experience shows this product to be inert and non-degradable.

### **Bioaccumulative potential**

Assessment bioaccumulation potential:

Accumulation in organisms is not to be expected.

### **Mobility in soil**

Assessment transport between environmental compartments:

Adsorption in soil: Study scientifically not justified.

### **Results of PBT and vPvB assessment**

According to Annex XIII of Regulation (EC) No.1907/2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH): The product does not contain a substance fulfilling the PBT (persistent/bioaccumulative/toxic) criteria.



### **Other adverse effects**

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

### **Additional information**

Add. remarks environm. fate & pathway:

Due to the consistency of the product, dispersion into the environment is impossible. Therefore no negative effects on the environment may be anticipated based on the present state of knowledge.

Other ecotoxicological advice:

The ecotoxic effect of the product has not been tested. The information on this was derived from products of similar structure or composition.

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## **13. Disposal Considerations**

### **Waste treatment methods**

Must be disposed of or incinerated in accordance with local regulations.

A waste code in accordance with the European waste catalog (EWC) cannot be specified, due to dependence on the usage.

The waste code in accordance with the European waste catalog (EWC) must be specified in cooperation with disposal agency/manufacturer/authorities.

Contaminated packaging:

Packs that cannot be cleaned should be disposed of in the same manner as the contents.

Uncontaminated packaging can be re-used.

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## **14. Transport Information**

### **Maritime transport in bulk according to IMO instruments**

Maritime transport in bulk is not intended.

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## **15. Regulatory Information**

### **Safety, health and environmental regulations/legislation specific for the substance or mixture**

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

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## 16. Other Information

Any other intended applications should be discussed with the manufacturer.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

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